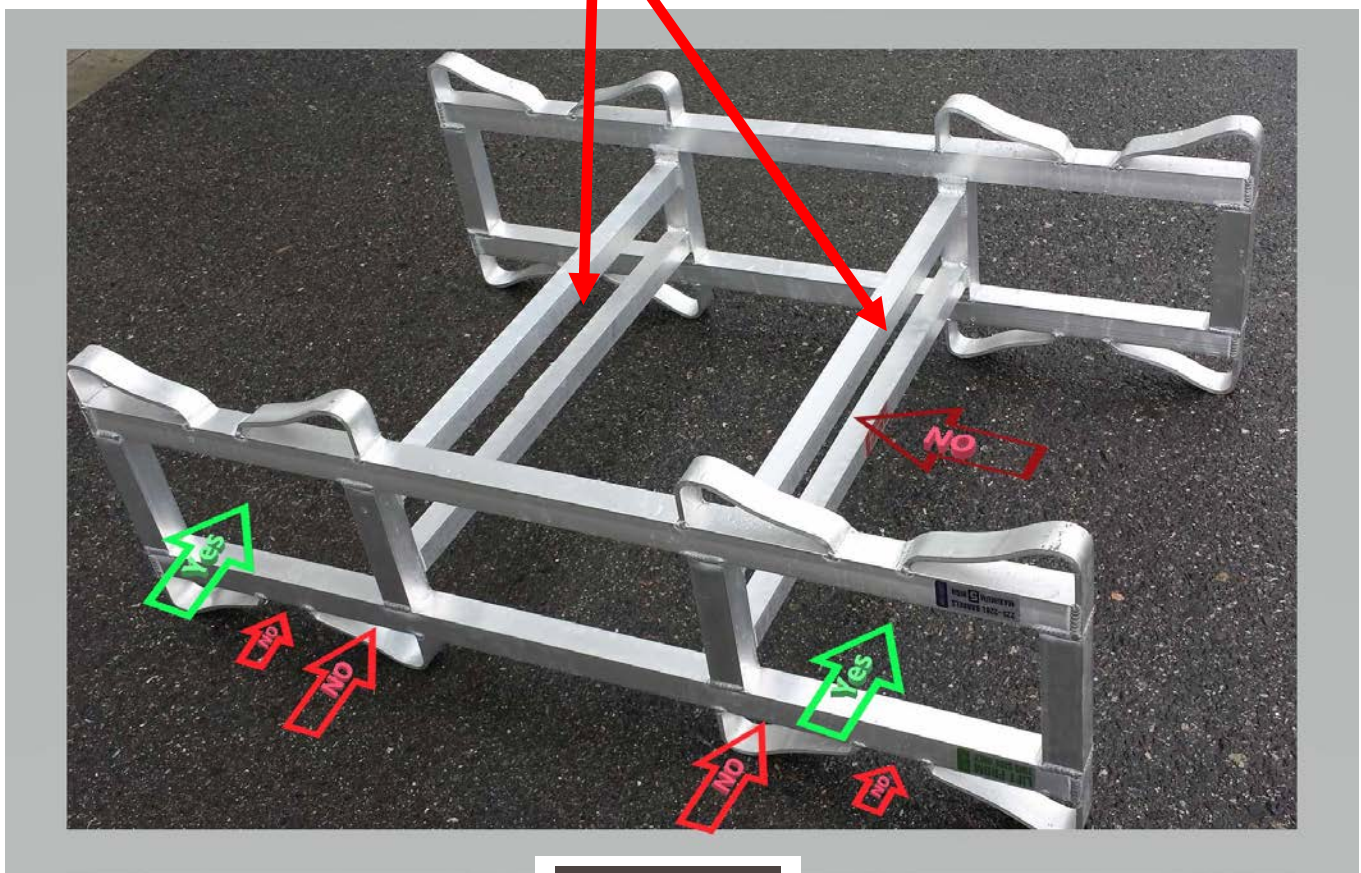


Best Practices - Barrel Racks

- Maximum load height of five (5) levels
- Load same-sized barrels on the same level
- Centre barrels carefully to ensure alignment with lower levels
- Lift loaded racks from “barrel end” only, not from barrel’s side
- Do not stack full barrels on top of empty barrels
- Where possible, newer barrels on the bottom
- Do not place old or damaged barrels on the bottom
- Lift with forks at designated points only
- Connecting bars are ***NOT*** structural and not lifting points



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